Section 1. Identification

GHS product identifier : BIO-RUST
Product code : 53-G 243 (500mL), 53-G 247 (20L), 53-G 248 (208L), 53-G 249 (1000L)
SDS no. : L-134E
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against
Identified uses : Non-caustic rust remover.

Manufacturer
: Walter Surface Technologies Inc.
Bio-Circle - A Division of Walter Surface Technologies Inc.
810 Day Hill Road
Windsor, CT 06095
United States
General Information: 1-866-592-5837
info.us@walter.com
www.walter.com

Emergency telephone number (with hours of operation)
24 hours/day, 7 days/week.

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Hazards not otherwise classified : None known.
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>≥5 - &lt;10</td>
<td>102-71-6</td>
</tr>
</tbody>
</table>

The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4. First aid measures

**Description of necessary first aid measures**

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Skin contact**: Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Over-exposure signs/symptoms**

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician**: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**: No specific treatment.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)
Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical

Decomposition products may include the following materials:
- Carbon dioxide
- Carbon monoxide
- Nitrogen oxides

No specific fire or explosion hazard.

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>TWA: 5 mg/m³ 8 hours. ACGIH TLV (United States, 3/2017).</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Ensure adequate ventilation. No personal respiratory protective equipment normally required.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a NIOSH/MSHA approved respirator if there is a risk of exposure at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.
Section 9. Physical and chemical properties

**Appearance**

- **Physical state**: Liquid. [Clear.]
- **Color**: Yellow.
- **Odor**: Mild.
- **Odor threshold**: Not available.
- **pH**: 4 to 5
- **Melting point**: 0°C (32°F)
- **Boiling point**: 93°C (199.4°F)
- **Flash point**: Not applicable.
- **Evaporation rate**: >1 (diethyl ether = 1)
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: 1.1 to 1.2 g/ml @ 20°C (68°F)
- **Solubility**: Soluble in the following materials: cold water and hot water.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Not available.
- **Flow time (ISO 2431)**: Not available.
- **VOC content**: 0 % (w/w)

Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**: The product is stable.

**Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**: No specific data.

**Incompatible materials**: Reactive or incompatible with the following materials: oxidizing materials.

**Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>7.39 g/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>Eyes - Mild irritant Skin - Mild irritant</td>
<td>Rabbit Rabbit</td>
<td>-</td>
<td>10 mg 24 hours 560 mg</td>
<td>-</td>
</tr>
</tbody>
</table>

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

Classification

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>OSHA</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>-</td>
<td>3</td>
<td>-</td>
</tr>
</tbody>
</table>

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure

Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact: No known significant effects or critical hazards.
Inhalation: No known significant effects or critical hazards.
Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No known significant effects or critical hazards.
Inhalation: No known significant effects or critical hazards.
Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
Section 11. Toxicological information

- **Potential immediate effects**: No known significant effects or critical hazards.
- **Potential delayed effects**: No known significant effects or critical hazards.
- **Long term exposure**
  - **Potential immediate effects**: No known significant effects or critical hazards.
  - **Potential delayed effects**: No known significant effects or critical hazards.
- **Potential chronic health effects**
  - **General**: No known significant effects or critical hazards.
  - **Carcinogenicity**: No known significant effects or critical hazards.
  - **Mutagenicity**: No known significant effects or critical hazards.
  - **Teratogenicity**: No known significant effects or critical hazards.
  - **Developmental effects**: No known significant effects or critical hazards.
  - **Fertility effects**: No known significant effects or critical hazards.

**Numerical measures of toxicity**

- **Acute toxicity estimates**
  - There is no data available.

Section 12. Ecological information

**Toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>Acute EC50 609.98 mg/L Fresh water</td>
<td>Crustaceans - Ceriodaphnia dubia - Neonate</td>
<td>48 hours</td>
</tr>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>Acute LC50 11800000 µg/L Fresh water Chronic NOEC 16000 µg/L Fresh water</td>
<td>Fish - Pimephales promelas Daphnia - Daphnia magna</td>
<td>96 hours 21 days</td>
</tr>
</tbody>
</table>

**Persistence and degradability**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIO-RUST</td>
<td>-</td>
<td>&gt;95%; 28 to 100 day(s)</td>
<td>Readily</td>
</tr>
</tbody>
</table>

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>-1</td>
<td>&lt;3.9</td>
<td>low</td>
</tr>
</tbody>
</table>

**Mobility in soil**

- **Soil/water partition coefficient (K_{OC})**: Not available.

**Other adverse effects**: No known significant effects or critical hazards.
Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>

AERG: Not applicable.

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Protect from freezing. Freezing will damage product and render it unusable.

Section 15. Regulatory information

U.S. Federal regulations: United States inventory (TSCA 8b): All components are listed or exempted.

Commerce control list precursor: 2,2',2''-Nitrilotriethanol

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Listed

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

DEA List II Chemicals (Essential Chemicals): Not listed
Section 15. Regulatory information

SARA 302/304

Composition/information on ingredients
No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2',2''-Nitrilotriethanol</td>
<td>SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A</td>
</tr>
</tbody>
</table>

SARA 313

There is no data available.

State regulations

Massachusetts : The following components are listed: 2,2',2''-Nitrilotriethanol
New York : None of the components are listed.
New Jersey : The following components are listed: 2,2',2''-Nitrilotriethanol
Pennsylvania : The following components are listed: 2,2',2''-Nitrilotriethanol

California Prop. 65

⚠️ WARNING: This product can expose you to 2,2'-Iminodiethanol, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

International lists

National inventory

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.
New Zealand : All components are listed or exempted.
Philippines : All components are listed or exempted.
Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.

Section 16. Other information

Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

History

Date of issue mm/dd/yyyy : 09/30/2018
Date of previous issue : 01/30/2018
Version : 3
Prepared by : KMK Regulatory Services Inc.
Section 16. Other information

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.