

COOLCUT™ 250

High-performance water
miscible cutting lubricant

BY FAR THE BEST
CHOICE FOR YOUR
BAND SAW!

WATER MISCIBLE



WALTER
Surface Technologies

Only the best.™

COOLCUT™ 250

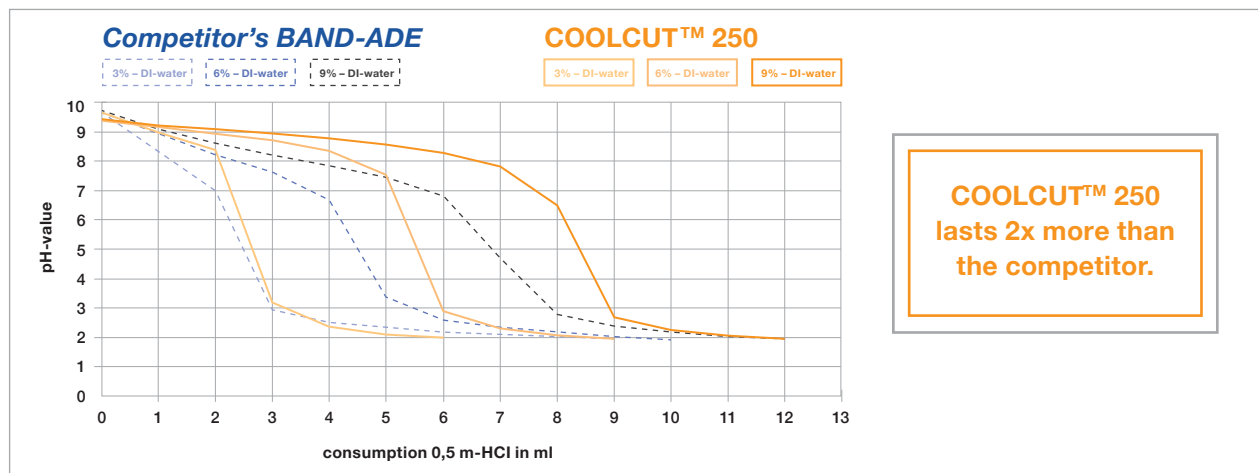
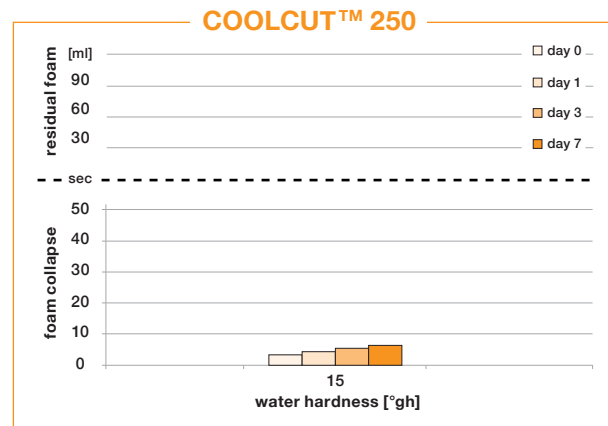
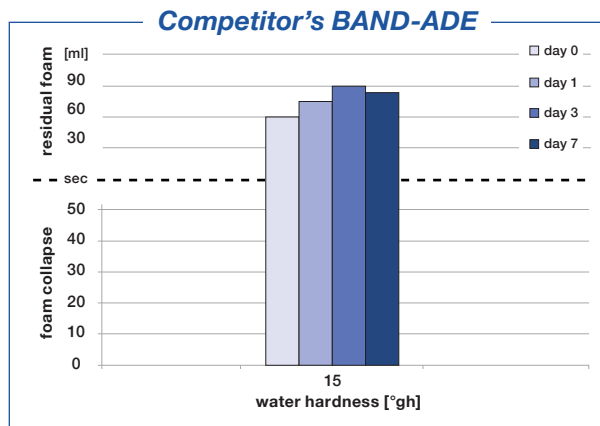


High-performance cutting lubricant for CNCs and Band Saws

COOLCUT™ 250 is a water miscible coolant for metal cutting on CNC machines, and has exceptional life & performance on your band saw machine!

Creating almost no foam in your machines, and providing the longest tank life in band saws versus competitors, COOLCUT™ 250 delivers the best price-to-performance ratio available on the market!

Foaming comparison



**COOLCUT™ 250
lasts 2x more than
the competitor.**

Technical Data

Density (15°C) = 0,99 g/cm³
 Kinematic viscosity = 64 mm²/s (20°C)
 Corr. protection GG25 = 5% no corrosion
 pH (5%) = 9,3

Mixing recommendation

When mixing manually, always pour the concentrate into drinking quality water while stirring.

Recommended concentration

Minimum: 4%
 Surface grinding: 4 - 5%
 Cutting: 5 - 15%

Concentration control

By refractometer: measurement °Brix x F_{refr} = Vol-%
 F_{refr} = 1,8

ORDERING INFORMATION

Name	Product Number	Size
COOLCUT™ 250	58-A 257	20 L
COOLCUT™ 250	58-A 258	200 L
COOLCUT™ 250	58-A 259	1000 L



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